

Bay 8, 1820 – 30<sup>th</sup> Avenue NE Calgary, Alberta T2E 7M5

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# **CC75 Compressor Specifications**

## **Compressor**

• Type Oil flooded rotary screw gas compressor

Model Gardner Denver Enduro 25

Suction P 70 psi maximum
Discharge P 250 psi maximum

Vi
 Drive
 Oil filter
 2.7, 3.6 or 4.4 (field changeable)
 Belt (variable ratio, field changeable)
 Donaldson c/w differential pressure gauge

### **Driver**

Type
Model
Horsepower
Natural gas fueled
Vortec 5700
Rated 155 @ 3000

• Usable horsepower 75 HP @ 2000 rpm available to compressor

Cylinders

• Displacement 350 cubic inch

Compression ratioAspiration9.4:1Natural

Ignition Electronic distributor
 Radiator Bolted construction
 Oil level maintainer Murphy LM 2000
 Oil conditioning system Luberfiner

• Oil Cooler C/W 180F thermostat

Oil day tank 8 gallons
Coolant day tank 3 gallons

• Fuel gas scrubber Monnier 20 micron coalescing filter c/w auto drain/inst. scrubber

• Silencer Dual Mac - whisper quiet

Exhaust manifold Water cooled

Governor Woodward electronic – no droop

## **Drive System**

V belt drive 5 each 5V beltsClutch Gas operated

Belt tensioning Constant force gas operated

## **Cooling System**

• Type Aftercooler/oil cooler combination

Model AKG AOC 75
 Rating 250 psi @ 325 °F
 CRN AB, BC, SK
 Thermostat Set @ 180 °F

## **Capacity Control**

Belt drive 9 different pre-engineered ratios to maximize HP use

- High pressure recycle
- Low pressure recycle
- Manual recycle

## **Controls and Instrumentation**

#### Shutdowns

- Low suction pressure
- High suction pressure
- Low discharge pressure
- High discharge pressure
- High compressor discharge temperature
- High scrubber fluid level

### Warnings

- Compressor oil filter differential pressure
- Gas oil separator element differential pressure

#### **Indicators**

- Annunciator, Murphy TTD
- Engine rpm
- Hour meter
- Engine oil pressure
- Engine glycol temperature
- Engine vacuum pressure
- Engine fuel pressure
- Wellhead pressure Suction pressure
- Discharge pressure

- Line pressure
- Compressor discharge temperature

Low separator oil level

Low engine oil level

Low engine oil pressure

High engine coolant temperature

- Mixture control fault
- Air oil separator differential pressure
- Separator level
- Scrubber level
- Engine oil level
- Engine oil day tank level
- Engine glycol level
- Fuel gas filter level

### Inlet/Outlet

3" 150# RFF Inlet flange Outlet flange 2" 300# RFF

Inlet valve Mara 3" FP ball valve Balon 2" swing Discharge check

Low pressure inlet control Kimray 330 FGT PRB-D

### Scrubber

200 psi @ 80 °F Rated pressure 16" diameter Size

ASME Sect VIII, Div I Design code

**PSV** 75 psi 1/8" Corrosion allowance

Demister pad 304SS demister pad, 9 lb/ft3 Sight glass Glass 10" viewing length

**CRN** AB, BC, SK

Level control Kenco 106 pneumatic

## **Separator**

Rated pressure
Size
285 psi @ 250 °F
16" diameter

Design code ASME Sect VIII, Div I

PSV 285 psi
Corrosion allowance 1/8"

• Sight glass Glass 10" viewing length

• CRN AB, BC, SK

## **Piping**

Process piping
 2" and under SA-106B threaded piping

3" SA-106B welded spools SA-106B threaded spools

Other piping
 Flare header
 SA-106B threaded spools
 Header for PSV's, and auto blow down

• All process valves accessible from access doors for easy adjustment, service & replacement

All process valves unioned or flanged for easy replacement

### **Enclosure**

• Dimensions Length 11.5', width 64", height 60"

• Floor Enviro drip tray c/w drains

• Service doors 2 - engine, 2 - compressor – gas strut balanced, locking

Sound proofing
 Frequency specific open flexible polyester polyurethane foam c/w metallized,

polyester film, 1' thick, 250-500 HZ

Louvers
 Roof vents
 2 adjustable louvers for cooling air control
 Built-in roof vents for cooling and ventilation

Coating Powder coat

### **Trailer**

Portability Towable by 3/4 ton pickup
Dimensions overall 14'6" x 7'1"

Tongue weight 500 lbs
 Axle type Tandem
 Axle rating 7000 lbs

• Tires Goodyear ST225/75 R15D

• Leveling 4 leveling posts

Trailer jack Tongue
 Trailer brakes Electric
 Weight 6200 lbs

• Construction Rectangular HSS tube cruciform (resists flexing while moving, eliminates

tendency of screwed piping to loosen)

Sub Floor Insulation R15

### **Miscellaneous**

- All inspection and fill points accessible from outside
- Easy access to all service points
- Designed to be readily moved and or replaced for major overhauls or servicing
- All service points reachable at ground level
- All fluid level indicators easily viewable from outside
- Heater, 2 Bruest natural gas heaters, 12" x 24", 12000 BTU/Hr, & 12" x 12", 6000 BTU/Hr
- Gas Detection, Micro-Watt UT Gold

# Compliance

- Power and process in separate compartments, process Class I, Div II, power GP CSA or Intertek approved Fugitive emission study